# **Rossi Hardware**<sup>™</sup> for Air Volume Dampers



## SUBMITTAL | PRODUCT DATA SHEETS





## Safety | Quality Guarantee

All materials comply with **SMACNA** standards and are **UL-listed & Plenum-rated**. All non-metallic parts are made of **Flame Retardant** Engineering Polymer (PA66) or equiv. as specified in **UL 1995 Standards Code for Heating & Cooling** (CSA-C22.2 No. 238 UL 1995). **Flammability rating 5VA.** Deflection Temp. 450 F @66psi, 380 F @264psi. Tensile Strength @ Break, psi 9500. Tensile Modulus, psi 480,000.

#### **Features**

- ✓ Patented design (U.S. Patent #9474919)
- ✓ No more wingnuts rattling loose, wasting energy
- ✓ No more blades flopping loose, ruining the air balance
- ✓ No more leaky bushings creating more waste
- ✓ Ensures air system stays balanced, saving energy
- ✓ "Speedy Assembly" saves valuable time in your sheet metal shop. All parts are designed to assemble into a full air volume damper in 90 sec.

### Construction | Materials

Made in the USA

All Rossi products are designed, engineered and made in the USA.

## TABLE OF CONTENTS

#### Bars (Pg. 2)

Rossi square bars are made of Aluminum and adhere to the strictest industry standards.



### Blades (Pg. 2)

Rossi round blades are made of Galvanized steel & adhere to the strictest industry standards.

### Bushings (Pgs. 3, 4)

Rossi bushings are made of flame retardant engineering polymer (PA66 or equiv.) with the required fire rating of 5VA.

### Regulators (Pgs. 5 - 8)

Rossi regulators are made of Galvanized Steel and flame retardant engineering polymer (PA66 or equiv.) with the required fire rating of 5VA.

## Continuous-Bar Blades™

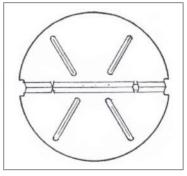


## PRODUCT DATA SHEET



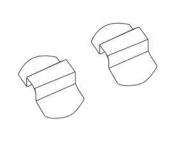






## **U-Channels**™





### Safety | Quality Guarantee

All materials comply with **SMACNA standards** and are **UL-listed & Plenum-rated**.

#### **Features**

- ✓ No more blades flopping loose, wasting energy
- Built-in channel saves assembly time & ensures blade stability in the air current
- ✓ Available with 3/8 in. square bar cut to size
- ✓ No more time wasted attaching bars to blades
- ✓ Stackable to reduce shipping volume & cost
  (150 blades stack less than 10 in. high)
- ✓ U-channels attach RECTANGULAR blades or ROUND blades cut in-house from scrap, onto 3/8 in. or 1/2 in. square bar for use with Rossi regulators & bushings

### **Construction | Materials**

#### Made in the USA

**Blades** Galvanized ASTM-A527 LFO G90, Effective strength 18 gauge, made from 20 and 22 gauge material with additional reinforcement added via ribbing engineered throughout the blade

Bars Aluminum 6061

**U-Channels** Galvanized ASTM-A527 LFO G90, 22 gauge

### **Dimensions | Part Number**

- Blades available for 4 in. to 16 in. round dampers (RD-04 through RD-16)
- Bars are 3/8 in. square
- U-Channels are available for 3/8 in. or 1/2 in. square bar (U-Channel)



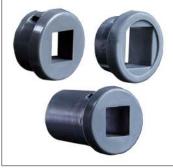
# Snap-In Bushings™

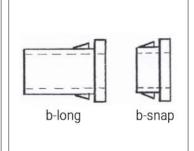


### PRODUCT DATA SHEET









### Safety | Quality Guarantee

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### Features | Ratings

- ✓ No more old style bushings with leaky air gaps
- ✓ Available for 3/8 in. or 1/2 in. square bar
- ✓ Snap into duct wall for instant air-tight seal
- ✓ Outperform all leakage standards and competitors
- ✓ Long bushing (B-long) protects duct lining
- ✓ Rated for medium pressure systems (Total System Static Pressure 2"-6" WG or Velocity Range 2000 fpm and up) and low pressure systems (0"-2" WG or 0-2000 fpm for 8 in. round duct)

#### Construction | Materials

#### Made in the USA

Made of Flame Retardent Engineering Polymer (PA66 or equiv.), as specified in UL 1995 Standards Code for Heating & Cooling (CSA-C22.2 No. 238 UL 1995). Flammability rating 5VA.

#### **Dimensions | Part Number**

- (B-snap) available for 3/8 in. or 1/2 in. square bar
- (B-long) is longer and protects 2 in. insulation
- Snap and lock into 3/4 in. hole in duct wall

									Н	D		
		Min	Flame	0	н	Н		RTI		V	4	C
		Thk mm		W	A	Elec	Mech		T	9	T	
Material Dsg	Color		Class		I		Imp	Str	R	5	I	
FR50+(f1)	ALL	0.35	V-0	_	_	2		_	_		-	
		0.75	V-0	0	0	130	105	105	_	-	-	
	NC	1.5	5VA	0	0	130	115	115		_	-	
	BK	3.0	5VA	0	0	130	115	120	1	6	2	



# Clip-On Bushings™

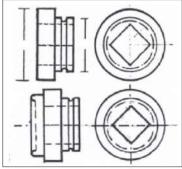


### PRODUCT DATA SHEET









### Safety | Quality Guarantee

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### Features | Ratings

- ✓ No more old style bushings with leaky air gaps
- ✓ Clip & lock into duct for instant air-tight seal.
- ✓ Outperform all leakage standards and competitors
- ✓ Washer & clip eliminate leakage and secure the bushing.
- Rated for high pressure systems (6" WG and up or 2000 fpm and up for 8 in. round duct)

### Construction | Materials

#### Made in the USA

**Bushing** Flame Retardent Engineering Polymer (PA66 or equiv.), as specified in UL 1995 Standards Code for Heating & Cooling (CSA-C22.2 No. 238 UL 1995). Flammability rating 5VA

O-Ring Vulcanized Fiber ASTM D710

**E-Clip** SE-74ST or E-75ST (Retaining Ring)

#### **Dimensions | Part Number**

- Available for 3/8 in. square bar
- Clips-on into 3/4 in. hole in duct wall
- (B-300) is Open-End, (B 330) is Closed-End

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. )		Min		н	н		RTI		V	4	C
	Thk		Thk Flame	w	A	Elec	Me	ch	T	9	T
Material Dsg	Color	mm	Class	I	I		Imp	Str	R	5	I
FR50+(f1)	ALL	0.35	V-0	_	_	2	-	_	_		-
		0.75	V-0	0	0	130	105	105	_	-	_
	NC	1.5	5VA	0	0	130	115	115		-	
	BK	3.0	5VA	0	0	130	115	120	1	6	2



# **Everlock**<sup>™</sup> Patented Locking Standoff Regulator

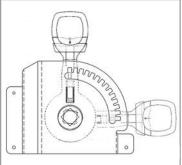


### PRODUCT DATA SHEET









## Safety | Quality Guarantee

All materials comply with **SMACNA** standards and are **UL-listed & Plenum-rated**. Handle & Locking trigger are **Flame Retardant** Engineering Polymer (PA66) or equiv. as specified in **UL 1995 Standards Code for Heating & Cooling** (CSA-C22.2 No. 238 UL 1995). **Flammability rating 5VA.** Deflection Temp. 450 F @66psi, 380 F @264psi. Tensile Strength @ Break, psi 9500. Tensile Modulus, psi 480,000.

#### **Features**

- ✓ U.S. Patent #9474919
- ✓ No more wingnuts rattling loose
- ▼ The original, self-locking regulator
- √ 1-click locking / Hand operated / No tools
- ✓ Handle indicates true blade position
- ✓ Bright orange color provides high visibility

### Construction | Materials

#### Made in the USA

**Bracket** Prime Galvanized Steel G90. 18 GA. Nom. thickness .0478 Tol. Range .0438 to .0518

**Handle & Locking Trigger** Flame Retardent Engineering Polymer (PA66 or equiv.), Flammability rating 5VA

Spring Stainless Steel Type 302-OD

Retaining Ring Carbon Spring Steel SAE 1074-1075

### **Dimensions | Part Number**

- Fits 3/8 in. square bar
- Standoff bracket available in 2 in.(H-Elock2) or
- 1.5 in. (H-Elock)

										D			
		Min Thk	Flame			н	Н		RTI		V	4	C
				w	A	Elec	Mech		T	9	T		
Material Dsg	Color	mm	Class	I	I		Imp	Str	R	5	I		
FR50+(f1)	ALL	0.35	V-0	_	_	2		_	_		-		
	,	0.75	V-0	0	0	130	105	105	_	-	-		
	NC	1.5	5VA	0	0	130	115	115		_			
	BK	3.0	5VA	0	0	130	115	120	1	6	2		



# **Megalock** ™ Patented Locking Standoff Regulator

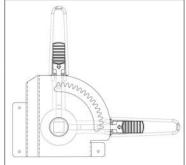


### PRODUCT DATA SHEET









### **Safety | Quality Guarantee**

All materials comply with **SMACNA standards**, and are **UL-listed & Plenum-rated**. Handle & Locking trigger are **Flame Retardant** Engineering Polymer (PA66) or equiv. as specified in **UL 1995 Standards Code for Heating & Cooling** (CSA-C22.2 No. 238 UL 1995). **Flammability rating 5VA.** Deflection Temp. 450 F @66psi, 380 F @264psi. Tensile Strength @ Break, psi 9500. Tensile Modulus, psi 480,000.

#### **Features**

- ✓ U.S. Patent #9474919
- ✓ For Rectangular or Round duct
- ✓ No more wingnuts rattling loose
- ✓ 1-click locking / Hand operated
- ✓ Handle indicates true blade position
- ✓ Bright orange color provides high visibility

#### Construction | Materials

#### Made in the USA

**Bracket** Prime Galvanized Steel G90. 18 GA. Nom. thickness .0478 Tol. Range .0438 to .0518

**Handle & Locking Trigger** Flame Retardent Engineering Polymer (PA66 or equiv.), Flammability rating 5VA

Spring Stainless Steel Type 302-OD

Retaining Ring Carbon Spring Steel SAE 1074-1075

### **Dimensions | Part Number**

- Fits 1/2 in square bar
- (H-Mlock) standoff bracket is 2 in..

										D	
		Min		н	Н	RTI			V	4	C
		Thk	Flame	w	A	Elec	Me	ch	T	9	T
Material Dsg	Color	mm	Class	I	I		Imp	Str	R	5	I
FR50+(f1)	ALL	0.35	V-0	_	_	2	-	_	_	_	-
		0.75	V-0	0	0	130	105	105	_	-	-
	NC	1.5	5VA	0	0	130	115	115		_	-
	BK	3.0	5VA	0	0	130	115	120	1	6	2

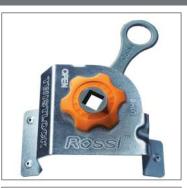


# **Twistlock**<sup>™</sup> Locking Standoff Regulator

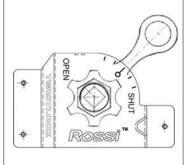


### PRODUCT DATA SHEET









### **Safety | Quality Guarantee**

All materials comply with **SMACNA** standards and are **UL-listed & Plenum-rated**. Handle & Locking knob are **Flame Retardant** Engineering Polymer (PA66) or equiv. as specified in **UL 1995 Standards Code for Heating & Cooling** (CSA-C22.2 No. 238 UL 1995). **Flammability rating 5VA.** Deflection Temp. 450 F @66psi, 380 F @264psi. Tensile Strength @ Break, psi 9500. Tensile Modulus, psi 480,000.

#### **Features**

- ✓ No more wingnuts rattling loose
- ✓ Infinite range of control for air balancing
- ✓ Polymer knob grips metal for superior lock
- ✓ Handle indicates true blade position
- ✓ Hand-operated / No tools needed
- ✓ Bright orange knob provides high visibility

#### Construction | Materials

#### Made in the USA

**Bracket** Prime Galvanized Steel G90. 18 GA. Nom. thickness .0478 Tol. Range .0438 to .0518. Also available in Stainless Steel or Aluminum

**Handle & Locking Knob** Flame Retardent Engineering Polymer (PA66 or equiv.), Flammability rating 5VA

### **Dimensions | Part Number**

- Fits 3/8 in. square bar
- Standoff available in 2 in. (H-200) or 1.5 in. (H-150).
- Also available in Stainless Steel (H-200SS) or Aluminum (H-200A)

### Flame Retardant Polyamide 66 (PA66) Flammability Rating 5VA

									Н	D			
	Min		in			н	н		RTI		v	4	C
		Thk	Flame	w	A	Elec	Me	ch	T	9	T		
Material Dsg	Color	mm	Class	I	I		Imp	Str	R	5	I		
FR50+(f1)	ALL	0.35	V-0	_		2		_	_		-		
	1	0.75	V-0	0	0	130	105	105	_	-	_		
	NC	1.5	5VA	0	0	130	115	115	_	_	-		
	BK	3.0	5VA	0	0	130	115	120	1	6	2		



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# **Twistlock Flat** Locking Regulator

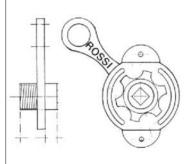


### PRODUCT DATA SHEET









### Safety | Quality Guarantee

All materials comply with **SMACNA** standards and are **UL-listed & Plenum-rated**. Handle & Locking knob are **Flame Retardant** Engineering Polymer (PA66) or equiv. as specified in **UL 1995 Standards Code for Heating & Cooling** (CSA-C22.2 No. 238 UL 1995). **Flammability rating 5VA.** Deflection Temp. 450 F @66psi, 380 F @264psi. Tensile Strength @ Break, psi 9500. Tensile Modulus, psi 480,000.

#### **Features**

- ✓ No more wingnuts rattling loose
- ✓ Infinite range of control for air balancing
- ✓ Bult-in bushing for quick assembly
- ✓ Hand-operated / No tools needed
- ✓ Bright orange knob provides high visibility

### Construction | Materials

#### Made in the USA

**Bracket** Prime Galvanized Steel G90. 18 GA. Nom. thickness .0478 Tol. Range .0438 to .0518.

**Handle & Locking Knob** Flame Retardent Engineering Polymer (PA66 or equiv.), Flammability rating 5VA.

#### **Dimensions | Part Number**

- Fits 3/8 in. square bar
- Built-in bushing fits into 3/4 in. hole in duct wall
- (H-102) is a non-standoff regulator

	Min			Н	н		RTI		V	4	C
		Thk	Flame	w	A	Elec	Me	ch	T	9	T
Material Dsg	Color	mm	Class	I	I		Imp	Str	R	5	I
FR50+(f1)	ALL	0.35	V-0	_	_	2	_	_	_	_	-
		0.75	V-0	0	0	130	105	105		-	-
	NC	1.5	5VA	0	0	130	115	115		_	-
	BK	3.0	5VA	0	0	130	115	120	1	6	2

